## Parts List:

<table>
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<tr>
<th>Item</th>
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<tr>
<td>#01</td>
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<td>Driver/Left Sidebar</td>
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<td>M12 Plastic Retainer</td>
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<td>Passenger/Right Sidebar</td>
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### INSTALLATION INSTRUCTION:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING IS REQUIRED. ASSISTANCE IS RECOMMENDED.

1. Start installation under the driver side of the vehicle. **NOTE:** To help determine the correct mounting holes to use, hold the front Bracket up in position against the floor panel and line up the Bracket with the correct holes. *(Fig 1)a.* **Driver side front Bracket installation:** Select (1) M10 Small T-Bolt Plate and (1) Plastic Retainer. *(Fig 2)* Partially thread the Retainer onto the T-bolt. Insert the T-Bolt into the inner factory oval hole (Figures 1 & 3). Rotate the T-Bolt 90-degrees so that the plate is across the slot. Thread the Retainer down until it is tight against the floor panel. The Retainer is designed to help hold the T-Bolt in place during Bracket installation. Next, insert M10 large T-Bolt with (1) Plastic Retainer into the outer oval hole in the floor panel next to the pinch weld as previously described *(Fig 2B & 3)b.** **Passenger side front Bracket installation** IMPORTANT: Repeat the previous Step 2a for passenger side Bracket installation but note that the inner mounting tab on the front Bracket will use (1) M10 Bolt Plate, (same bolt plate as used on center and rear Brackets), insert into a round hole in place of the M10 small T-Bolt, *(Fig 2B, 4 & 5).* Do not use the small T-Bolt for passenger side Bracket.
2. Hang the driver side Front Bracket from the T-Bolt with (2)M10 Flat Washers,(2)M10 Lock Washers and (2)Hex Nuts.\textbf{(Fig 6)}. Do not tighten hardware at this time.

3. Release the plastic clips attaching the lower plastic rocker panel cover to the body,\textbf{(Fig 7)}

4. Measure 40° back from the bottom corner of the wheel opening to locate the correct factory hole under the plastic rocker cover for the center Bracket,\textbf{(Fig 8)}Pull plastic cover outward to access the hole,\textbf{(Fig 10)}. Partially thread(1)M10 Plastic Retainer onto(1)M10 Bolt Plate \textbf{(Fig 9)}. Insert Bolt Plate into the round hole and thread the Retainer down against the body,\textbf{(Fig 10)}.

5. Select the driver side center Mounting Bracket \textbf{(Fig 11A)}. Insert the Center Bracket into the approximate position,\textbf{(Fig 11B)}. Mark the Bracket location on the bottom edge of the plastic cover,\textbf{(Fig 12)}. Cut a small slot in the bottom edge of the cover to clear the Bracket. Bolt the Bracket into the Bolt Plate with(1)M10 Flat Washer,(1)M10 Lock Washer and (1)M10 Hex Nut,\textbf{(Fig 13)}. Do not tighten hardware at this time.

6. Move to the rear location and remove the plastic cover on the floor panel,\textbf{(Fig 14)}. Locate the small round hole under the plastic rocker cover,\textbf{(Fig 16)}. Select(1)M10 Bolt Plate and (1)M10 Plastic Retainer\textbf{(Fig 15)}. Insert the Bolt Plate into the round hole as described in \textbf{Step 5},\textbf{(Fig 16&17)}.

7. Next, locate the large round hole in the floor panel. Insert(1)M12 Bolt Plate into the large round hole and out the smaller hole toward the front,\textbf{(Fig 18 & 19)}. Slide the driver side Rear Bracket under the plastic rocker cover and over the(2)Bolt Plates,\textbf{(Fig 20)}. Secure the Bracket to the outer M10 Bolt Plate with(1)M10 Flat Washer,(1)M10 Lock Washer and (1)M10 Hex Nut. Attach the Bracket to the Larger M12 Bolt Plate with(1)M12 Flat Washer,(1)M12 Lock Washer and (1)M12 Hex Nut,\textbf{(Fig 20)}. Do not tighten hardware at this time.

8. Hold the plastic cover removed in \textbf{Step 7},up in position. Trace the location of the rear Bracket onto the cover\textbf{(Fig 21)}. Carefully cut the cover to clear the Bracket,\textbf{(Fig 22A & 22B)}. IMPORTANT: Cut as little as possible from the cover. Do not cut off the mounting area for the factory hardware,\textbf{(Fig 22B)}. Reinstall the plastic cover and all plastic clips holding the bottom of the rocker cover to the body panel. Check the direction of the cradles on all Brackets before proceeding,\textbf{(Fig 23)}.

9. Carefully unwrap and select the driver Sidebar. Place the Sidebar in position on top of the (3)Brackets. NOTE: It may be necessary to loosen the Brackets slightly to line up the cradles with the threaded inserts in the Sidebars. Bolt the Sidebar to the Bracket with (2)M6 Square Head Bolts,(2)M6 Flat Washers and (2)M6 Nylon Lock Nuts,\textbf{(Fig 24 & 25 & 26)}.

10. Level and adjust the Sidebar and tighten all hardware.

11. Repeat steps 2-11 for passenger/right Sidebar installation. NOTE: See specific passenger side front Bracket installation info in \textbf{Step 2b}.

12. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

\textbf{To protect your investment}, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

\textbf{For Polished Finishes}: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

\textbf{For black finishes}: Mild soap may be used to clean the Running Board.
Driver Side Installation Pictured

(Fig 1) Driver side front mounting location pictured

(Fig 2A) Small 10mm x 36mm T-Bolt for driver side inner front bracket only

(Fig 2B) Large 10mm x 30mm T-Bolt for driver and passenger side outer location on front brackets only

(Fig 3) Driver side pictured

(Fig 4) Passenger side front mounting location pictured

(Fig 5) Use 10mm x 30mm Bolt Plate for passenger side inner location (same bolt plate used on center and rear brackets)
(Fig 6) 2013 Ford Escape Running Board

(Fig 7) Release all clips along bottom of rocker panel cover

(Fig 8) Measure approximately 40 inches from bottom corner of wheel opening along rocker panel to locate factory hole for center Bracket

(Fig 9) 10mm x 30mm Bolt Plate

(Fig 10) 10mm x 30mm Bolt Plate with Plastic Retainer

*Pictures are for reference only, actual brackets & bars may be a little different.*
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(2) M6 Square Head Bolts
(2) M6 Nylon Lock Nuts
(2) M6 Flat Washers

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